

Date: Wednesday, 28/05/2008 8:20:10 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	AUTOMATIC DOOR OPENER KIT	
Job Number :	39530	Part Number :	D412698023	
Estimate Number :	12943	Drawing Number :	IIN D412-698 REV D	
P.O. Number :		Project Number :	N/A	
This Issue :	28/05/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	D	
First Issue :	/ /	Material :		
Previous Run :	38107	Due Date :	30/05/2008	Qty: 10 Um: Each
Written By :				
Checked & Approved By :	<i>MF 08-05-28</i>			
Comment :	Est Rev:A New Issue 07-07-12 JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023 CHG001



508/05/29 08.5.28

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit



3.0	D355211	Gas Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: *38108*

JS 08/05/29 (x10)

4.0	D3594041	Door Doubler Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Door doubler ass'y

Batch: *38163*

JS 08/05/29 (x10)

5.0	D3594043	Floor Doubler Assembly, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Floor doubler ass'y LH

Batch: *38164*

JS 08/05/29 (x10)

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Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 39530

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3594044

Floor Doubler Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Floor doubler ass'y RH

Batch:

33876 M 3816516

JS 08/05/29 (X10)

7.0

D36221

Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

BALL STUD

Batch:

B38113

JS 08/05/29 (X10)

8.0

AN960JD516L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

Batch:

M17619

JS 08/05/29 (X10)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/05/29 (X10)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

Rev A

JS 08/05/30 (X10)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/03

Job Completion



W 08-06-03